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### Absolute Rate Constants of Radiation-Induced Polymerization of Isobutyl Vinyl Ether

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LETTER TO THE EDITOR

## Absolute Rate Constants of Radiation - Induced Polymerization of Isobutyl Vinyl Ether

In the previous report [1], the authors have been indicating the importance of polymerization techniques for the kinetical analysis of radiation-induced free cationic polymerization. In parallel, spectroscopic observation [2] and the electrical conductivity method [3] were adopted for this purpose. In this report, the pulse-irradiation method, which is based on the same principle as the rotating sector method [4] widely applied for radical polymerization, is applied for the radiation-induced free ionic polymerization of isobutyl vinyl ether (IBVE) by the suggestion of Ka. Hayashi [3], because of half-order dependence of the polymerization rate on the irradiation intensity.

IBVE was dried over Na-K alloy and baked BaO [1]. This extremely dried monomer was distilled in a specially made dilatometer, as shown in Fig. 1. Irradiation was done by X-rays ejected from a Van de Graaff accelerator (1.5 MeV). The control of dose rate was carried out by the change of electric current. Table 1 shows the pulsed beam characteristics of a modified Van de Graaff accelerator.

It has been indicated that the radiation-induced polymerization of IBVE proceeds by a radical mechanism in a "wet" system and by a cationic one in a "dry" system [5]. In this paper, much more effort was made for the drying of IBVE, and better reproducibility was obtained on polymerization. The conversion increased quite linearly as a function of polymerization time up to 10% yield. Figure 2 shows a typical conversion-time curve under the variation of the dose rate. The rate of polymerization ( $R_p$ ) was proportional to the dose rate ( $I$ ) approximately in half order, but in the higher dose rate, some saturation phenomena was observed. Figure 3 shows the relative rate of polymerization as a function of pulse repetition time. The ratio ( $\beta$ ) between irradiation time and pulse repetition time was 0.42-0.43. The decrease of rate of polymerization was  $11.5 \pm 1.0\%$  at the conditions of dose rate ( $5.3 \times 10^4$  rad/hr) and pulse repetition time (0.25 sec). This decrease was confirmed by repeated experiments.

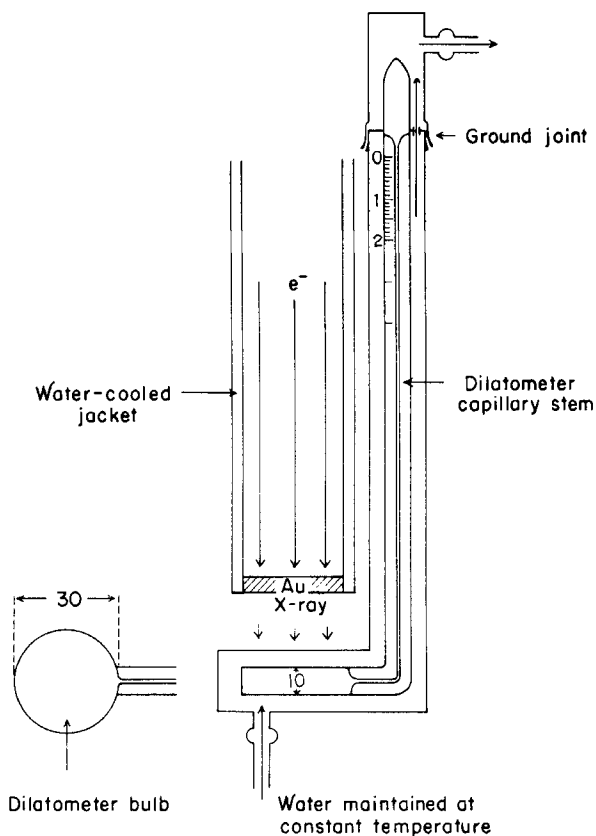


FIG. 1. Dilatometer for X-ray irradiation.

In the extremely dried system, the polymerization mechanism is expressed as follows:

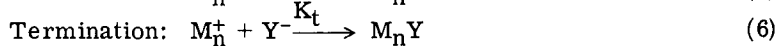
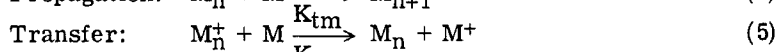
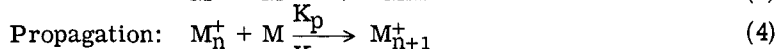
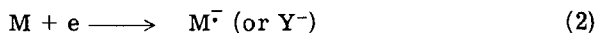
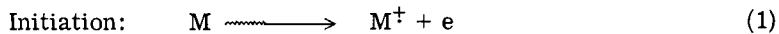


TABLE 1. Pulsed-Beam Characteristics  
of a Modified Van de Graaff  
Accelerator

Accelerating voltage	1.5 MeV
Beam current	1-150 A
Pulse shape	Rectangular wave
Pulse internal	$1.0 \times 10^{-3}$ sec $1.0 \times 10^{-2}$ sec $3.1 \times 10^{-2}$ sec $1.2 \times 10^{-1}$ sec $2.5 \times 10^{-1}$ sec
Pulse width	Variable from 1/2 to 1/3 of pulse interval
Pulse rise time	1 sec
Pulse decay time	2 sec

$R_i$  [ $R_i = (G_i/100)I$ ] denotes the rates of initiation ( $G_i = G_{\text{value}}$  of initiation) and  $Y^-$  indicates any anion existing in the system. From stationary-state treatment, the following equations are obtained:

$$R_i = K_t[M_n^+][Y^-] \quad (7)$$

$$R_p = K_p[M_n^+][M] \quad (8)$$

$$R_p = K_p/K_t^{1/2} \cdot R_i^{1/2} \cdot [M] \quad (9)$$

Also, the following relation exists between the lifetime of growing cation ( $\tau$ ) and the concentration of growing cation ( $M_n^+$ ):

$$\tau = [M_n^+]/R_i \quad (10)$$

Assuming  $G_i = 0.1$  [1, 3],  $R_i$  equals  $1.3 \times 10^{-9}$  mole/liter/sec at

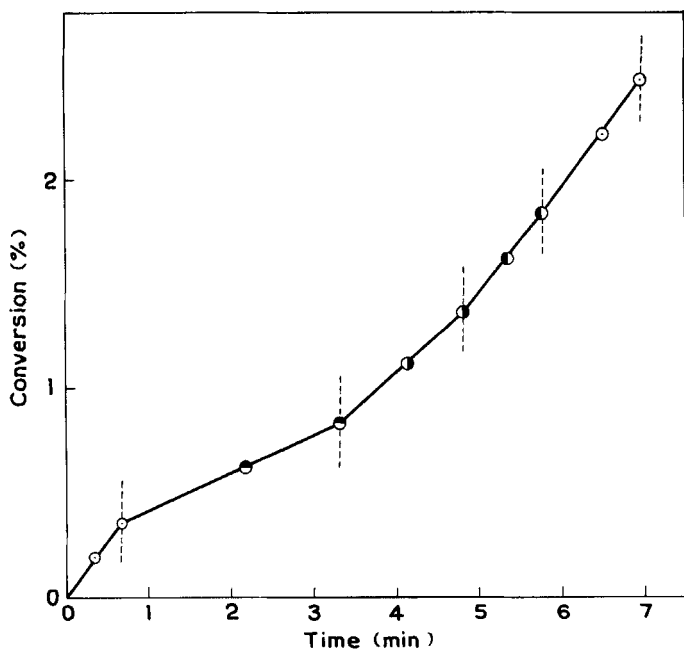


FIG. 2. Time-conversion curve, temp.,  $42.5 \pm 0.07^\circ\text{C}$ . Dose rate:  $\odot$ ,  $5.3 \times 10^4$  rad/hr;  $\bullet$ ,  $2.85 \times 10^4$  rad/hr;  $\ominus$ ,  $1.65 \times 10^4$  rad/hr;  $\omin�$ ,  $5.2 \times 10^3$  rad/hr.

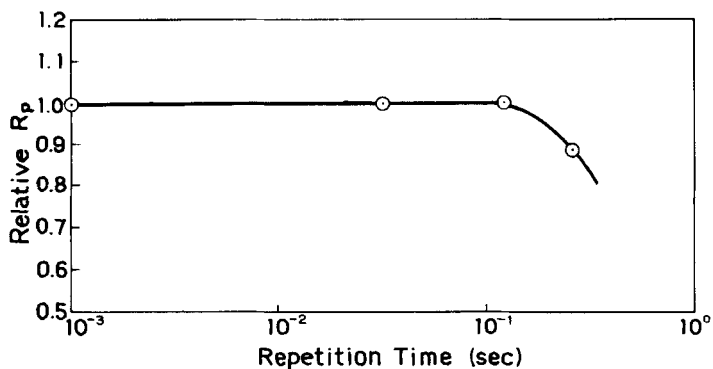


FIG. 3. Relative rates of polymerization vs. repetition time. Temp.  $42.5 \pm 0.07^\circ\text{C}$ .  $\beta = 0.42-0.43$ .

$5.3 \times 10^4$  rad/hr (=  $8.55 \times 10^{14}$  eV/g/sec).  $\tau$  by this method was 0.2 sec, assuming a theoretical curve [4], so  $k_p$  is calculated by

$$k_p = R_p \cdot k_t^{1/2} / R_i^{1/2} / R_i^{1/2} [M] \quad (11)$$

At the conditions of  $5.3 \times 10^4$  rad/hr and  $42.5^\circ\text{C}$ ,  $k_p$  was estimated to be  $1.1 \times 10^6$  liter/mole/sec. This value is similar to the value obtained from the conductivity method [3] ( $k_p = 3.4 \times 10^5$  liter/mole/sec at  $1.32 \times 10^{15}$  eV/g/sec and  $30^\circ\text{C}$ ).

Although the measuring lifetime by the pulse-irradiation method under irradiation of X-rays contains some experimentally difficult problems, we believe it should be a powerful method to analyze the polymerization mechanism by free ions. The study is still under way, with some experimental improvements.

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